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<p>(21) International Application Number: PCT/SE96/01076 (22) International Filing Date: 30 August 1996 (30.08.96) (30) Priority Data: 9503056-5 1 September 1995 (01.09.95) SE (71) Applicant: SANDVIK AB (publ) [SE/SE]; S-811 81 Sandviken (SE). (72) Inventors: LJUNGBERG, Björn; Kulstötavägen 96, S-122 44 Enskede (SE). ÅKESSON, Leif; Vårgårdavägen 24, S-125 51 Älvsjö (SE). (74) Agents: ÖSTLUND, Alf et al.; Sandvik AB, Patent Dept., S-811 81 Sandviken (SE).</p>		<p>(81) Designated States: BR, CN, IL, JP, KR, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report.</p>
<p>(54) Title: COATED TURNING INSERT (57) Abstract The present invention discloses a coated turning insert particularly useful for turning of forged components in low alloyed steel. The insert is characterised by a WC-Co cemented carbide body having a highly W-alloyed Co-binder phase and a coating including an innermost layer of $\text{TiC}_x\text{N}_y\text{O}_z$ with columnar grains and a top layer of fine grained $\alpha\text{-Al}_2\text{O}_3$.</p>		